



# MINERAL CONTENTS OF SWEET CORN STOVER SILAGE: EFFECT OF MECHANICAL PROCESSING AND ENSILING DURATION

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## INTRODUCTION

- In the tropics, mineral imbalance in ruminant diets can lead to reduced productivity (Dele et al., 2021).
- Sweet corn stover, a by-product of maize production, has potential as a mineral-rich forage (Heuzé et al., 2019).
- This study evaluates how processing (chopping vs shredding) and ensiling durations (0, 4, 8, and 16 weeks) affect its mineral composition of sweet corn stover.

## MATERIALS & METHODS

- **Crop:** Sweet corn (Sugar-75 F1)
- **Harvest:** 68 days after planting
- **Treatments:**
  - **Processing:** Chopped vs. Shredded
  - **Ensiling duration:** 0, 4, 8, 16 weeks
- **Experimental Design:**  
2 × 4 factorial, 5 replicates
- **Analysis:**
  - Macro minerals (Ca, P, K, Mg, Na)
  - Micro minerals (Fe, Mn, Zn, Cu)
  - Statistical analysis using GLM in SAS

Table 1: Effect of processing and ensiling duration on the mineral contents of sweet corn stover silage

| Processing           | Duration (WOE) | Ca                | P                 | K                  | Mg                | Na                    | Fe                  | Mn                 | Cu                | Zn                 |
|----------------------|----------------|-------------------|-------------------|--------------------|-------------------|-----------------------|---------------------|--------------------|-------------------|--------------------|
| gkg <sup>-1</sup> DM |                |                   |                   |                    |                   | mgkg <sup>-1</sup> DM |                     |                    |                   |                    |
| Chopped              | 0              | 2.14 <sup>b</sup> | 3.09 <sup>b</sup> | 6.09 <sup>g</sup>  | 3.95 <sup>e</sup> | 1.59 <sup>bcd</sup>   | 121.12 <sup>g</sup> | 52.78 <sup>a</sup> | 0.72 <sup>g</sup> | 22.36 <sup>b</sup> |
|                      | 4              | 3.08 <sup>b</sup> | 1.68 <sup>g</sup> | 11.42 <sup>a</sup> | 4.46 <sup>b</sup> | 0.66 <sup>e</sup>     | 207.26 <sup>f</sup> | 26.03 <sup>f</sup> | 1.75 <sup>d</sup> | 14.57 <sup>f</sup> |
|                      | 8              | 3.12 <sup>b</sup> | 2.24 <sup>e</sup> | 9.23 <sup>d</sup>  | 3.57 <sup>g</sup> | 2.03 <sup>ab</sup>    | 790.53 <sup>a</sup> | 9.51 <sup>g</sup>  | 2.05 <sup>b</sup> | 13.60 <sup>g</sup> |
|                      | 16             | 2.57 <sup>b</sup> | 3.08 <sup>b</sup> | 9.29 <sup>d</sup>  | 3.97 <sup>e</sup> | 1.43 <sup>cd</sup>    | 471.74 <sup>b</sup> | 44.81 <sup>b</sup> | 1.59 <sup>e</sup> | 19.93 <sup>c</sup> |
| Shredded             | 0              | 6.59 <sup>a</sup> | 3.40 <sup>a</sup> | 7.74 <sup>e</sup>  | 4.32 <sup>c</sup> | 1.09 <sup>de</sup>    | 383.12 <sup>c</sup> | 53.30 <sup>a</sup> | 1.49 <sup>f</sup> | 24.50 <sup>a</sup> |
|                      | 4              | 2.75 <sup>b</sup> | 2.11 <sup>f</sup> | 9.58 <sup>c</sup>  | 4.62 <sup>a</sup> | 0.76 <sup>e</sup>     | 322.86 <sup>d</sup> | 38.91 <sup>c</sup> | 1.89 <sup>c</sup> | 17.73 <sup>e</sup> |
|                      | 8              | 2.97 <sup>b</sup> | 2.74 <sup>c</sup> | 7.01 <sup>f</sup>  | 4.21 <sup>d</sup> | 2.40 <sup>a</sup>     | 260.50 <sup>e</sup> | 31.48 <sup>e</sup> | 0.66 <sup>h</sup> | 18.26 <sup>d</sup> |
|                      | 16             | 7.07 <sup>a</sup> | 2.53 <sup>d</sup> | 10.33 <sup>b</sup> | 3.79 <sup>f</sup> | 1.70 <sup>bc</sup>    | 785.19 <sup>a</sup> | 37.37 <sup>d</sup> | 2.36 <sup>a</sup> | 19.86 <sup>c</sup> |
| SEM                  |                | 0.32              | 0.06              | 0.19               | 0.04              | 0.09                  | 26.54               | 1.54               | 0.06              | 0.39               |
| P-Value              |                |                   |                   |                    |                   |                       |                     |                    |                   |                    |
| Processing (P)       |                | <0.0001           | <0.0001           | <0.0001            | <0.0001           | 0.6447                | <0.0001             | <0.0001            | <0.0001           | <0.0001            |
| Duration (D)         |                | 0.0201            | <0.0001           | <0.0001            | <0.0001           | <0.0001               | <0.0001             | <0.0001            | <0.0001           | <0.0001            |
| P x D                |                | <0.0001           | <0.0001           | <0.0001            | <0.0001           | <0.0001               | <0.0001             | <0.0001            | <0.0001           | <0.0001            |

a, b, c, ...h: Means in same column with different letters were significantly ( $P < 0.05$ ) different. SEM= Standard error of means, WOE= weeks after ensiling

## RESULTS

- Calcium: Highest for Shredded and ensiling at 16 weeks (7.07 g/kg DM).
- Phosphorus: Highest in unensiled shredded stover (3.40 g/kg DM).
- Potassium: Highest for stover chopped and ensiled for 4 weeks.
- Iron: Highest value was for chopped and ensiled for 8 weeks (790.53 mg/kg DM)
- The highest Zn and Mn contents were recorded for unensiled shredded stover.

## CONCLUSION

- Shredding and longer ensiling enhanced calcium content, while phosphorus and trace elements declined.
- Optimization of these parameters is vital for improved silage quality in tropical ruminant nutrition

## REFERENCES

- Dele, P., Akinyemi, B., et al. (2021). *Proc. XXIV Int. Grassland & XI Int. Rangeland Congress*, Nairobi, Kenya, Oct 25–29, pp. 385–388
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